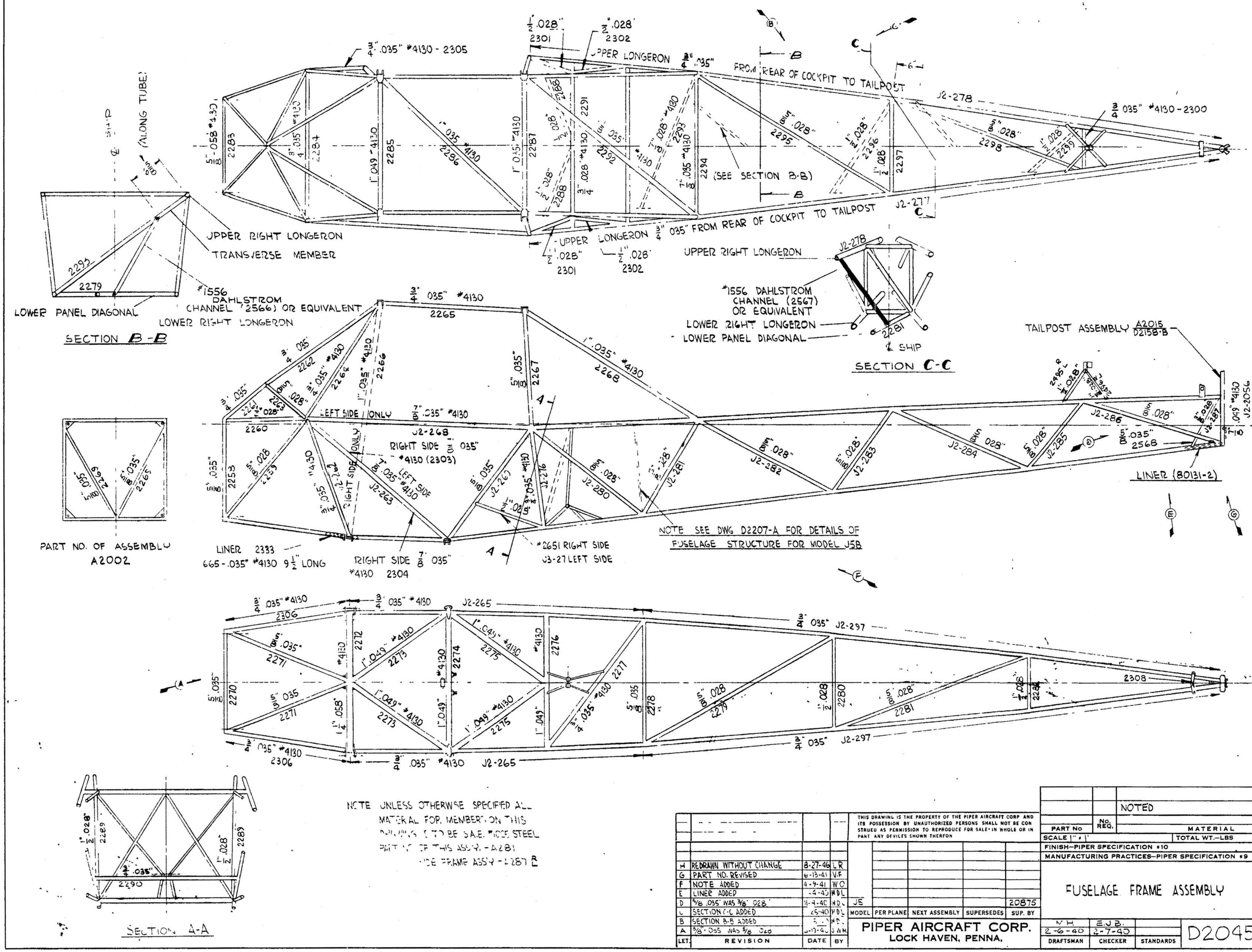
UPPER RIGHT LONGERON
TRANSVERSE MEMBER
LOWER PANEL DIAGONAL
#1556 DAHLSTROM CHANNEL (2566) OR EQUIVALENT
LOWER RIGHT LONGERON
SECTION B-B
UPPER LONGERON 3/4" 035" FROM REAR OF COCKPIT TO TAILPOST
(SEE SECTION B-B)
UPPER RIGHT LONGERON
#1556 DAHLSTROM CHANNEL (2567) OR EQUIVALENT
LOWER RIGHT LONGERON
LOWER PANEL DIAGONAL
SECTION C-C
TAILPOST ASSEMBLY A2015 D2158-B
LINER (80131-2)
LEFT SIDE 7/8" .035" #4130 ONLY
RIGHT SIDE 7/8" .035" #4130 (2303)
PART NO. OF ASSEMBLY A2002
LINER 2393 665-.035" #4130 9 1/2" LONG
RIGHT SIDE 7/8" 035" #4130 2304
#2651 RIGHT SIDE
J3-27 LEFT SIDE
NOTE SEE DWG D2207-A FOR DETAILS OF FUSELAGE STRUCTURE FOR MODEL J5B
SECTION A-A

NOTE UNLESS OTHERWISE SPECIFIED ALL MATERIAL FOR MEMBERS ON THIS DRAWING IS TO BE S.A.E. 4130 STEEL
PART NO. OF THIS ASS'Y. - A2081
SIDE FRAME ASS'Y - L2871 R

LET.	REVISION	DATE	BY
H	REDRAWN WITHOUT CHANGE	8-27-40	L R
G	PART NO. REVISED	6-13-41	V.F
F	NOTE ADDED	4-9-41	W O
E	LINER ADDED	2-4-40	M D L
D	5/8 .035" WAS 3/8" .028"	11-4-40	M D L
C	SECTION C-C ADDED	25-40	M D L
B	SECTION B-B ADDED	[illegible]	M D L
A	5/8"-035 WAS 5/8 .020	6-17-40	J W M

THIS DRAWING IS THE PROPERTY OF THE PIPER AIRCRAFT CORP AND ITS POSSESSION BY UNAUTHORIZED PERSONS SHALL NOT BE CONSTRUED AS PERMISSION TO REPRODUCE FOR SALE IN WHOLE OR IN PART ANY DEVICES SHOWN THEREON

MODEL	PER PLANE	NEXT ASSEMBLY	SUPERSEDES	SUP. BY
J5				20875

PIPER AIRCRAFT CORP.
LOCK HAVEN, PENNA.

PART No	No. REQ.	MATERIAL
		NOTED

SCALE 1" = 1" — TOTAL WT.—LBS
FINISH—PIPER SPECIFICATION #10
MANUFACTURING PRACTICES—PIPER SPECIFICATION #9

FUSELAGE FRAME ASSEMBLY

DRAFTSMAN	CHECKER	STANDARDS
N H 2-6-40	E.J.B. 2-7-40	

D2045-C